

# Threading bits, taps

## HSS taps "Direct cutter"

with intermittent teeth, dimensions to DIN 371, or ISO metric thread to DIN 13



Art. no.	shank	thread	kg	PU
230982	4,5	4	0,008	1
230984	6	5	0,014	1
230986	6	6	0,017	1
230988	6	8	0,012	1

## Taps for armoured steel conduits, metric thread



Art. no.	thread	kg	PU
140236	16	0,040	1
140238	20	0,060	1
140240	25	0,206	1
140242	32	0,359	1
140244	40	0,648	1
140246	50	0,230	1
140248	63	1,688	1

## Adjustable tap wrenches

short pattern



Art. no.	thread	tap wrench	kg	PU
140180	M 7-25	21	0,850	1
140182	M 32-63	48	1,900	1

## Nipple threading dies

with guide, replaceable dies and taps



Art. no.	thread	kg	PU
140190	M 10	0,100	1
140192	M 13	0,130	1

## Nipple threading dies

with guide, replaceable dies and tap



Art. no.	thread	kg	PU
140210	M 10, M 13	0,210	1

## Complete stocks, metric thread



Art. no.	thread	kg	PU
140214	M 16, M 20, M 25	1,000	1
140216	M 20, M 25	1,350	1
140218	M 32, M 40	2,850	1
140220	M 50, M 63	3,500	1

## Dies, metric thread



Art. no.	thread	kg	PU
140222	M16	0,175	1
140224	M20	0,138	1
140226	M25	0,145	1
140228	M32	0,477	1
140230	M 40	0,130	1
140232	M 50	0,980	1
140234	M 63	0,791	1

## Guides, metric



Art. no.	thread	kg	PU
140250	16	0,037	1
140252	20	0,040	1
140254	25	0,035	1
140256	32	0,030	1
140258	40	0,060	1
140260	50	0,070	1
140262	63	0,134	1

## Screw extractor set



Art. no.	size	kg	PU
230682	1-5/M3-18	0,111	1
230683	1-6/M3-24	0,231	1

## Hand taps DIN 352, type N/HSS

set of 3, for ISO metric thread to DIN, 1, 2, 3-cutter, made of HSS, for pass-through threading, for good chipping steel up to approx. 900 N/mm<sup>2</sup>



Art. no.	shankt/Ø	thread	kg	PU
230800	2,5	1	0,010	1
230802	2,5	1,4	0,010	1
230804	2,5	1,6	0,002	1
230806	2,5	1,8	0,002	1
230808	2,8	2	0,002	1
230810	2,8	2,2	0,002	1
230812	2,8	2,5	0,002	1
230814	3,5	3	0,003	1
230816	4	3,5	0,004	1
230818	4,5	4	0,004	1
230820	5,5	4,5	0,005	1
230822	6	5	0,034	1
230824	6	6	0,035	1
230826	6	7	0,039	1
230828	6	8	0,046	1
230830	7	9	0,065	1
230832	7	10	0,071	1
230834	8	11	0,025	1
230836	9	12	0,115	1
230838	11	14	0,052	1
230840	12	16	0,062	1
230842	14	18	0,102	1
230844	16	20	0,125	1
230846	18	22	0,182	1
230848	18	24	0,205	1
230850	20	27	0,260	1
230852	22	30	0,395	1
230854	25	33	0,480	1
230856	28	36	0,645	1
230858	32	39	0,820	1
230860	32	42	0,930	1
230862	36	45	1,140	1
230864	36	48	1,370	1
230866	40	52	1,650	1
230868	45	56	2,800	1
230870	45	60	2,900	1

## Ratchet wrenches

for right-hand and left-hand action



Art. no.	thread	Zoll	TL	shank	kg	PU
231070	M3 - 10	1/8 - 3/8	85	2,4 - 5,5	0,173	1
231072	M5 - 12	7/32 - 1/2	100	4,5 - 8,0	0,272	1
231074	M3 - 10	1/8 - 3/8	250	2,4 - 5,5	0,250	1
231076	M5 - 12	7/32 - 1/2	300	4,5 - 8,0	0,440	1

## HSS taps set

with taps to DIN 352, in metal box,

**Contents:** M3, M 4, M 5, M 6, M 8, M 10, M 12



Art. no.	set	kg	PU
231080	<b>23-pieces</b>	0,696	1

## Combi, threading bit set, made of HSSG SGE-Bit (DBGM)

for drilling, threading and countersinking, for stand drilling machines and hand drills, suitable for steel and NE metal up to 1 xd (M 6 = 6 mm thickness of material), up to 600 N/mm<sup>2</sup> tensile strength, rpm according to the cutting speeds of the tride, in metal box

**Contents:** M 3, 4, 5, 6, 8, 10



Art. no.	set	kg	PU
231082	<b>7-pieces</b>	0,188	1

## Adjustable tap wrenches DIN 1814

for taps



Art. no.	thread	tap wrench	kg	PU
231050	M1 - 8	0	0,050	1
231052	M1 - 10	1	0,099	1
231054	M1 - 12	1,5	0,097	1
231056	M4 - 12	2	0,285	1
231058	M5 - 21	3	0,700	1
231060	M9 - 27	4	1,270	1
231062	M12 - 33	5	1,630	1
231064	M19 - 38	6	4,520	1

**haupa**<sup>®</sup>

**...convincing solutions**

Germany: **HAUPA**, Koenigstr. 165-169, 42853 Remscheid, Phone: +49 (0)2191 8418-0, Fax: +49 (0)2191 8418-840, sales@haupa.com

# Threading bits, taps

## HSS Tap set

### Contents:

hand tap (DIN 352) M 3, 4, 5, 6, 8, 10, 12  
Dies (DIN 223) M 3, 4, 5, 6, 8, 10, 12,  
Dies stock 20 x 5/20 x 7/25 x 9/30 x 11/38 x 14 mm  
tape holder size 1 + 2, in metal box



Art. no.	set	kg	PU
231280	<b>23-pieces</b>	3,700	1

## HSS Tap set

### Contents:

Hand tap (DIN 352) M 3, 4, 5, 6, 8, 10, 12, 14, 16, 18, 20  
Dies (DIN 223) M 3, 4, 5, 6, 8, 10, 12, 14, 16, 18, 20  
Dies holder 20 x 7/25 x 9/30 x 11/38 x 14/ 45 x 18 mm  
Tap holder size 1, 2 + 3, in metal box



Art. no.	set	kg	PU
231282	<b>25-pieces</b>	8,200	1