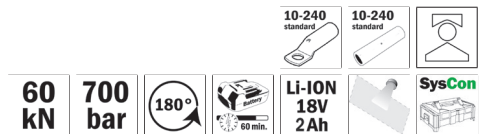
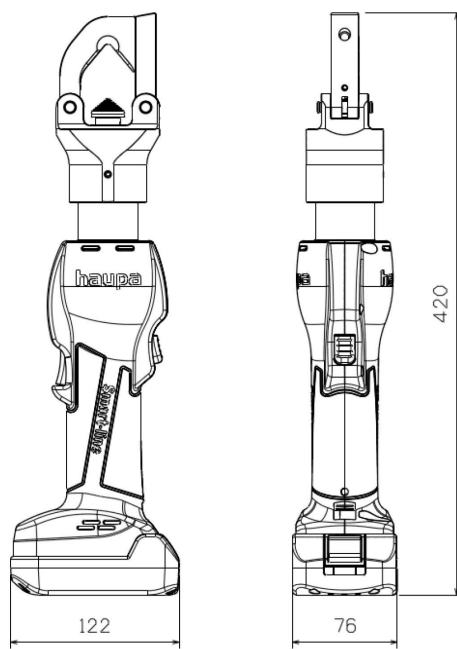




**Battery powered crimping tool
„SDE240-6“**

Art. 216669-1

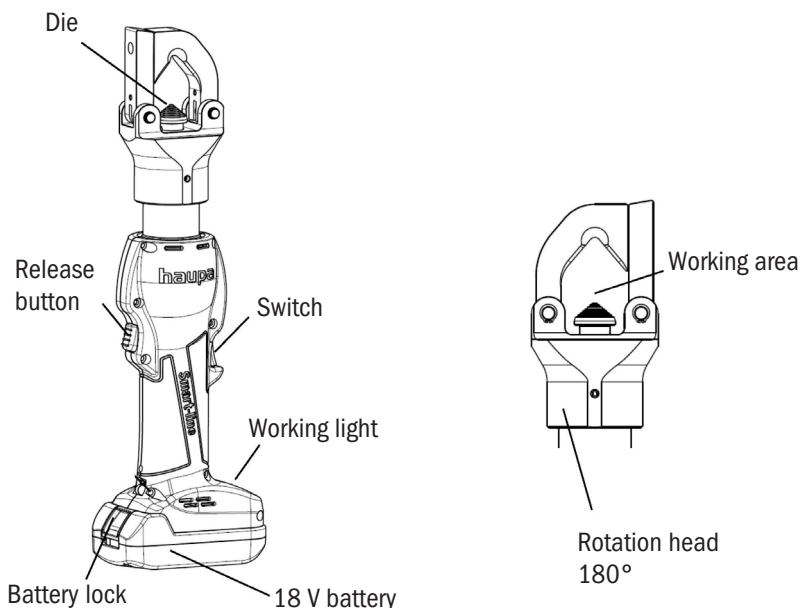




SPECIFICATION			
Art.	216669-1		
OUTPUT	6t		
VOLTAGE	18 V DC		
WEIGHT	2,9 KGS (without battery)		
DIMENSION	420 x 76 x 122 mm (LxWxH)		
ACCESSORY	battery & charger & case & manual		
APPLICATION	copper & aluminium terminal & conduct crimping		
CRIMPING RANGE		DIN	AWG/MCM
	copper	10-240mm ²	8-500
	aluminium	50-240mm ²	1-500

REMARKS BEFORE OPERATION OR WHILE OPERATING:

- Please wear protective equipment while operating to make sure your safety. Warning: This tool is not insulated.
- If the release button is not returned, please try to reduce the pressure of safety valve till leaking out the pressure.
- Please kindly check the crimping range and suitable crimping material. Please make sure that your crimping material is suitable for this tool and your crimping material is in the range of 216669. (You could find the range at this manual on page 1). Do not crimp without any material in crimping area, otherwise the tool will be damaged.
- Please do not put your hands/fingers in the working area while operating, cleaning and testing. This action is very dangerous.
- Please do not aim at anyone while operating. This action is very dangerous.



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... convincing solutions

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Phone: +49 (0)2191 8418-0, Fax: +49 (0)2191 8418-840, sales@haupa.com • Errors and technical changes reserved.

Mounting and unmounting the battery

Charger specifications

Model Nr.:	215527
Input:	100 – 240 V AC
Frequency:	50 / 60 Hz
Output V:	21 V
Output A:	1 A
Weight:	0,164 kg
Measurements:	92 mm (L) x 47 mm (B) x 45 mm (H)

Charger:



Connecting battery to charger:



215523 (2 Ah)



21525 (4 Ah)



2 Ah Battery Specifications

Model Nr.:	215523
Voltage:	18 V
Weight:	0,35 kg
Measurements:	114 mm (L) x 73,5 mm (B) x 67 mm (H)
est. Charging Time:	approx. 30 Min
Capacity:	2 Ah

4 Ah Battery Specifications

Model Nr.:	215525
Voltage:	18 V
Weight:	0,58 kg
Measurements:	114 mm (L) x 73,5 mm (B) x 67 mm (H)
est. Charging Time:	approx. 60 Min
Capacity:	4 Ah

LED charge indicator: (Pressing the button will light up LEDs)

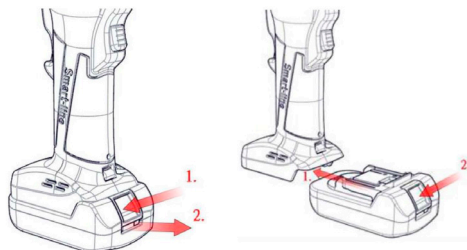


HAUPA is not liable for wrong or unintended use

Please remove the battery after use and keep it removed when storing the tool!

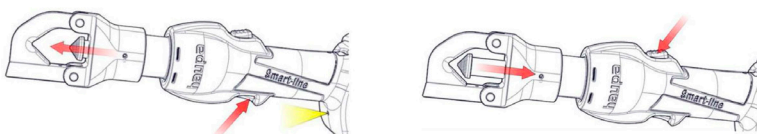
HOW TO USE 216669-1: CRIMPING STEPS

- Insert the battery to 216669-1 as below picture 1: While the battery is inserted the battery lock will lock the battery.



Picture 1: Set/Take batttery

- After setting suitable crimping material, then you could use the start switch and the oil return switch to operate the tool. The tool will move forward and backward to crimp.



Picture 2: Operation

STORAGE:

- The hydraulic oil for 216669-1:
Add/use hydraulic oil SHEEL TELLUS T-15 or SEA#20. Do not use other brand. Otherwise the tool will be damaged. We also can supply you hydraulic oil. Welcome to inquire for Factory Brand Oil T-15.
- Put the tool, charger and battery in a dry dean place. Please charge the battery full once two months to make sure the life time. Clean the tool and add some antirust oil on the metal parts, i.e. dies, dies holders before storage.

BREAKDOWN SOLVING:

- The crimper can not operate to the original position and while operating, the speed is very slow: Please contact your distributor.



Declaration of conformity HAUPA Factory certificate

Remscheid, 29.01.2020

Product:	Battery powered crimping tool „SDE240-6“
Product range:	Around the cable
Art.-no.:	216669-1
Crimping form:	Mandrell
Crimping Range:	Standard cable lugs & connectors: 10-240 mm ² Cable lug according to DIN 46234 not manufacturer bound
Pressing force:	60 kN
Battery:	18 V, 2 Ah Li-Ion
Weight (Set):	7,9 kg

We, HAUPA GmbH & Co. KG, headquartered in 42853 Remscheid/Germany, Koenigstr. 165-169, declare under our sole responsibility that the products mentioned in the data sheet comply with the European Standards or Standard Documentations according to the regulations of the following mentioned directives:

EN 62841-1, EN 12100 Part 1 + 2, EN ISO 13857, EN 349, EN 60204-1, EN 20643, EN 61000-6-3, EN 61000-6-2, EN 60529, EN 4413, EN 1037

According to 2006/42/EG, 2014/30/EU



HAUPA GmbH & Co. KG
Product Management

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